

11/20/89

Pg 1 of 2

Gary -

Checked Motor - as follows

Piston #1 Dia - 2.592 & Knurled

#2 Dia - 2.591 to 2.598 & Knurled

#3 Dia - 2.593 to 2.595 & Knurled

#4 Dia - 2.584 to 2.600 & Knurled & Inhaled some STONES
CHUNKS MISSING

#5 Dia - 2.589 to 2.593 & Knurled

#6 Dia - 2.591 & Knurled

Bores AS follows 1 To 6 -

2.599 - 2.599 - 2.605 - 2.604 - 2.600 - 2.601

All cylinders Tapered from .001 to .0045

Con rod Dia on CRANK 1-6

1.778/1.769 - 1.769/1.770 - 1.768/1.770 - 1.763/1.762

1.769/1.770 - 1.768

MAIN JOURNALS on CRANK 1 to 4

2.112/2.113 - 2.112/2.113 - 2.111/2.112 - 2.111/2.113

Main logs had "Tin foil under them" !

Camshaft is PN 340590 - which is BSI MKII Arnold Cam
possibly same as 7N? however, 1 lobe is
damaged - small piece missing.