

Report Of Part Details.

Job	Date	Part	Price
A03	03/01/95	6 ltrs x antifreeze.	£ 9.00
	06/01/95	Petrol	£ 6.01
		2.1/2 gallons x 20/50	£ 47.50
	31/01/95	Sundries	£ 4.68
	M T:		£ 67.19
	Ttl:		£ 67.19

Report of Labour Details

Job	Date	Labour Details	Labour Hours	Unit	Charged
A03	03/01/95	Drain coolant, flush, refill with anti freeze. Recharge batterys.	0.75	FES	0.75
	04/01/95	Remove starter motor	1.00	ST	0.50
		Strip and rebuild starter,armature moving,shorting on to bearing,fabricate distance spacer. refit to engine.	4.50	FES	2.25
	06/01/95	Removed battery charger and refit battery box. Fitted seat and assisted FES with test drive	1.50	ST	0.00
		Road test. Drain oil flush and clean tank, refill.	1.75	FES	1.75
	M T:		9.50		5.25
	Ttl:		9.50		5.25

Report Of Part Details.

Job	Date	Part	Price
A03	17/11/94	1/10 Ltr X Chassis black	£ 3.00
		1/4 ltr x T-cut	£ 4.37
		4' x mutton cloth	£ 2.00
	18/11/94	8 x 1/4 plain washers	£ 0.24
		8 x 1/4 lock washers	£ 0.40
		1" x 36" strip x Ally	£ 0.00
		8 x 1/4 nuts	£ 0.24
	22/11/94	1/10 ltr x T-cut	£ 1.75
		4' x Mutton cloth	£ 4.00
	23/11/94	1' x mutton cloth	£ 1.00
	30/11/94	Sundries	£ 1.27
		M T:	£ 18.27
		Ttl:	£ 18.27

Report of Labour Details

Job	Date	Labour Details	Labour Hours	Init	Charged
A03	17/11/94	Clean and paint fuel tank sender. Clean chrome	2.00	DM	0.67
		Road test, checkover etc	2.75	PES	2.75
		Clean and T-cut car and chrome	3.00	ST	1.00
	18/11/94	Clean chrome. Paint front suspension.	6.00	ST	2.00
		Remove wheels and clean. Finish cleaning chrome	5.50	DM	1.85
		Make up support for engine pan and fit.	3.00	JC	3.00
	22/11/94	Paint windscreen wiper motor.	0.50	JC	0.50
		Clean up car	7.00	DM	2.30
	23/11/94	Clean trim	1.50	DM	0.50
	25/11/94	Remove, repair and refit starter. (Armature shorting on endcap)	1.50	JC	1.50
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	M T:		32.75		16.07
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	Ttl:		32.75		16.07

Report Of Part Details.

Job	Date	Part	Price
A03	12/10/94	Specialised repair of Scintilla Magneto	£ 270.00
		Carriage	£ 12.00
	31/10/94	Sundries	£ 21.15

		N T:	£ 303.15

		Ttl:	£ 303.15

Report of Labour Details

Job	Date	Labour Details	Labour Hours	Init	Charged
A03	01/08/94	Cleaned hood parts and painted, rub down fuel tank and paint.	4.00	ST	1.00
		Make up template for o/s rear side screen, modify new frame to suit hood and edge all the way round. Make up inner strengthening panels, edge them and machine to s/screen with frame inset, try on car and fit rear lift a dot. Make template of window size, cut out hole in s/screen, cut out hole in s/screen and edge, cut out screen from cobex and commence attaching to screen.	9.00	GW	9.00
		Mix etch primer for car	0.25	DD	0.25
	02/08/94	Rub down fuel tank, paint bottom and side with paint.	4.00	ST	1.00
		Complete stitching on cobex to rear o/s side screen. Make up inner window panels, edge them and machine to side screen. Position screen with hood and bar, mark for fasteners, remove, fit fasteners and refit. Mark out inner and outer panel for o/s front side screen, cut out and edge both panels. Make template for cobex, cut holes in s/screen panels and edge. Machine inner and outer panel together. Put in steel frame and machine both sides of it. Cut cobex for window and machine into s/screen, fit fixing brackets put screen on door & bond frame.	9.00	GW	9.00
	03/08/94	Third coat for petrol tank.	2.00	ST	0.50
		Complete strap for o/s side screen flap and machine to flap fit push button to strap and poper to panel. Fit side screen to passengers door and adjust to fit hood. Place rear side screen steel in place and again alter to suit. Cut duck for rear n/s side screen and edge. Make up internal strengthening panels and machine to panel with steel frame in between, fit rear bottom lift a dot to screen. Make pattern for cobex screen from template and cut out, cut screen hole from side screen and edge. Commence sowing in cobex.	9.00	GW	9.00
	04/08/94	Complete machining cobex into n/s rear side screen panel, make up and edge window interior panels, machine on. Fit panel in place and mark positions of fixing studs, remove and fit studs, refit, make pattern for n/s front side screen and cut out inner and outer panels from duck, edge outer edges of both, pattern for screen and cut from cobex. Mark panels and cut holes for screen, edge both panels. Machine outer edges of panels together, fit frame and machine inner, fit cobex and machine in place. Start to fit s/screen fittings back on.	8.00	GW	8.00
		Apply first coat to fuel tank.	1.00	FES	1.00
	05/08/94	Wet flat first coat fuel tank	0.75	FES	0.75
		Complete putting fitting onto n/s/f side screen, fit to door and adjust frames to give a good fit. Try hood bag etc., refit front seats. Sort bits and explain to FES how it all fits together.	9.00	GW	9.00
	06/08/94	Complete fuel tank.	0.75	FES	0.75
	08/08/94	Washed down car	1.00	DM	0.00
		Went for petrol	0.25	DM	0.00
		Re-fit fuel unions, cap and drain plug to tank, re-fit fuel tank and spare wheel carrier, re-fit batteries and covers, adjust clutch pedal and road test	5.00	JC	5.00
	09/08/94	Clean spark plugs, check fuel system for poor starting.	0.50	FES	0.50
		Assist FES	0.50	DM	0.00
	10/08/94	Take car for MOT and road test, poor running, check plugs, re-set carbs.	3.00	FES	3.00
		Removed front headlight put batterys on charge.	0.50	DM	0.00
	11/08/94	Polish up front wheel arch	0.50	DM	0.00
		Touch up paintwork/paint spare wheel carrier. Re-set bulb in o/s head	4.00	FES	4.00

Job	Date	Labour Details	Labour Hours	Init	Charged
		lamp for MOT test, rebalance brakes.			
12/08/94		Go out to Westbury to assist FES with return of car.	0.75	JC	0.00
		Road test fit new spark plugs, check/adjust magneto contacts, reset to 12 thousandth inch, adjust radiator thermostatic grill, opens too late.	4.00	FES	4.00
13/08/94		Strip front carburettor, reset needle and reassemble/retune.	1.00	FES	1.00
15/08/94		Road test and check magneto.	1.00	FES	1.00
16/08/94		Assist FES with magneto and generally assist.	2.75	DM	0.75
		Remove and fit magneto to strip and rebuild reduce air-gaps and fit condensor. Reset timing.	8.75	FES	5.75
		Assist FES with fault on magneto.	1.50	JC	1.50
17/08/94		Road test again.	1.25	FES	1.25
20/08/94		BTH magneto strip and rebuild	2.00	FES	2.00
23/08/94		Fit BTH magneto, engine starts run poorly. Remove magneto and strip, rebuild and refit, engine non-start. Check for high tension.	9.00	FES	7.00
		OK on full retard but as more advance is applied 2-3 cylinders misfire and then cut out. Refit scintilla magneto Renew HT leads and connectors. Fit condensor 2.2. m/farad. Reset timing.			
		Assist FS to fit magneto and try to get car running.	5.00	ST	1.00
24/08/94		Road test. Remove magneto for repair.	2.00	FES	2.00
M T:			111.00		89.00
Ttl:			111.00		89.00

Report Of Part Details.

Job	Date	Part	Price
A03	01/08/94	1/8 ltr. glass cleaner	£ 0.35
		1 x sheet cobax	£ 0.00
		1 x can satin black spray	£ 4.80
		1 x Production paper 240	£ 0.62
		2' stockinette	£ 0.00
		1 x femail lift a dot	£ 0.25
		Template material	£ 1.20
	02/08/94	6 x 3/16" x 1" round hd screws	£ 0.30
		6 x 3/15" x 1" nuts	£ 0.30
		1 x lift a dot female	£ 0.25
		6 x 3/16" spring washers	£ 0.15
		12 x plain washers	£ 0.36
		3 x buttons male	£ 0.30
		1 x sheet cobec	£ 0.00
		1/3rd ltr. thinners	£ 2.50
		3 x buttons female	£ 0.75
	03/08/94	2 x sheets template	£ 0.00
		1 x female lift a dot	£ 0.25
	04/08/94	1 x female lift a dot	£ 0.25
		5 x push button clips (female)	£ 1.25
		5 x push button clips (male)	£ 0.10
		1 sheet cobex	£ 0.00
	05/08/94	1 x sheet 400 wet and dry	£ 0.83
	08/08/94	1 x bullet sleeve	£ 0.25
		Petrol	£ 0.00
		2 x bullets	£ 0.50
		Petrol	£ 6.00
	15/08/94	Petrol	£ 10.00
	23/08/94	4 x ring connectors	£ 1.00
		10' x HT lead	£ 15.00
	24/08/94	Petrol	£ 10.00
	31/08/94	Sundries	£ 4.32

	M T:		£ 61.91

	Ttl:		£ 61.91

Report of Labour Details

Job	Date	Labour Details	Labour Hours	Init	Charged
A03	01/07/94	Complete fitting of foam to O/S door , fit trim, glue trim to aluminium strip. Fit strip and piping to door. Refit catch etc. Refit door, cut strip of celluloid and glue to rear trim panel ready for fitting. Remove N/S body strengthening iron. Cut and tack hessian in place for N/S side panel. Refit iron, cut and glue foam in place.	8.50	GW	8.50
	02/07/94	Remove body iron from O/S. Cut and fit hessian backing for O/S rear panel. Refit iron, remove check strap and modify as catching on heassian when door closing. Cut foam to fit and glue in place. Stitch up end of O/S rear side panel. Start to fit rear landing panel. N.B.Some additional work	4.50	GW	4.50
	04/07/94	Remove rear landing panel and replace celluloid stiffener with aluminium one. Nail and glue in place. Make up all strips for bottom of O/S side panel and cover in vinyl. Staple side panel vinyl in place. Cut aluminium beading to length and squash door section to make smaller. Cover in vinyl and fit along with pipe beading. Commence to make strips for N/S rear panel. N.B.Some additional work	7.00	GW	7.00
	05/07/94	Syphon petrol out of tank and remove tank. Additional work	1.50	DM	0.25
		Make up fixing strips from aluminium for N/S rear panel and cover in vinyl. Fit trim in place and staple. Make up aluminium beading strip and cover in vinyl. Nail in place along with edge beading. Spread out leather, rework required sizes to suit. Start to mark out and cut out. N.B Some additional work	8.50	GW	8.50
	06/07/94	Remove old cover from rear seat back. Remove Horse Hair and flock from cover. remove old nails from frame. Mark out pleats on new leather and stitch in. Fit flock and stick hessian to back of new cover. Refit horse hair and fit new cover onto seat frame. Start to sort out vinyl edge binding. Make headrail for hood. Plane down ash to correct contour. Rebate ends to accept fixing clamps. Rebate lower edge to clear screen. Shape ends and sand down.	9.00	GW	9.00
			4.00	JC	4.00
	07/07/94	Complete making of landing strip for rear seat back. Mark out position of pleats on seat base panel. Strip apart drivers seat and unstick all panels. mark out and cut out most of the panels. Commence stitching pleats in rear seat base.	9.00	GW	9.00
	08/07/94	Complete machining of pleats on seat base. Collect foam from retail outlet. Measure and cut padding for seat base pleats. Cut hessian for backing and sow to pleats with padding in position. Machine up piping for seat base and maching piping onto base, cover. Commence machining up front cover and side panels.	8.50	GW	8.50
	09/07/94	Complete machining of rear base cover front and side panels and maching to base cover, cut out from vinyl seat base bottom and maching to base front and sides, fill cover using original horse hair plus padding, seal rear together by hand.	4.50	GW	4.50
	11/07/94	Dismantle fuel tank and strip clean of paint. Additional work	1.00	JC	1.00
		Clean inside of tank and completely paint strip. Additional work	5.50	ST	2.75
		Complete marking out and cutting our of panels required for both front seats. Make up beadings for l seat, mark out pleats for seat back and machine. Remove backing and flock from old seat back and machine into	9.50	GW	9.50

Job	Date	Labour Details	Labour Hours	Init	Charged
		new one, machine beading, side panels and front panel together. Cut padding to shape and adhere to back of seat. Commence fitting new seat cover in place.			
12/07/94		Complete fitting of new front seat back, adhere as required and hand stich along bottom edge. Mark out pleats on new seat base and adhere. Remove backing pad and flock from old base and machine into new one, stich on piping and base front/sides. Adhere bottom 3/4" of way around, fit padding and complete by hand sewing. Adhere ends for base (wood) covers. Attach panels to base. Position base covers and put back on.	9.50	GW	9.50
		Completed clean up of petrol tank	1.00	ST	0.50
		Additional work			
13/07/94		Repair by welding broken seat runner. Fit runners to seat base and refit seat back. Strip passengers seat, remove cover from seat back and cut apart, mark up new seat back leather for pleats and machine. Fit flock and machin on backing panel, make up beading & machine to back panel, machine on front side panels and pleated panel. Adhere thin padding to back of seat, fit new panel to seat and commence hand stitching along bottom.	9.50	GW	9.50
		N.B Some additional work			
14/07/94		Complete hand sowing of seat back, cut apart panels of seat base, remove backing pad and flock. Machine up beadings for top and bottom. Machine bottom to base panel, mark out and machine pleats, machine top beading, pleated panel and centre panel together, machine base 3/4 of way around, invert and fit padding, complete stiching by hand, fit seat back to base, fit side runners etc.	9.50	GW	9.50
15/07/94		Plug tank, pour in sealer, applying to all areas thoroughly then drain.	1.00	JC	1.00
		Additional work			
		Remove bonding from rear seat back made from vinyl, fabricate new one in leather and adhere in place. Fit seat back and metal base in place. Fabricate and fit two leather straps to hold seat back in place. Make template for front carpet and make up leather edgings, machine to carpet.	9.50	GW	9.50
16/07/94		Remove fixing screws and drop down NS of dash, remove tie rod bracket, cut template for N/S front panel carpet, cut carpet. Machine binding up and machine to carpet, fit carpet and leave in situ. Refit dash and tie rod, refit door catch plate etc., Commence removing O/S dash etc.	4.50	GW	4.50
		N.B. Some additional work			
18/07/94		Put petrol tank sealer in tank.	0.50	ST	0.25
		Additional work			
		Complete dropping of o/s dash and tie rod, make template of o/s front side carpet, cut carpet to shape. dummy run fit, make up carpet binding and machine to carpet, fit carpet. Refit dash, tie rod and indicator switch. Make up carpet for front of prop tunnel, make binding machine to carpet and glue in place, do the same for the rear part of the prop tunnel. Commence sorting patern for n/s main floor carpet.	9.00	GW	9.00
		N.B Some additional work			
19/07/94		Paint petrol tank, clean end of the fuel tank.	3.00	ST	1.50
		Additional work			
		Complete cutting, dummy fitting of n/s main carpet, fabricate bindings and bind edges of carpet, attach carpet in place, fit carpet fixings	9.50	GW	9.50

Report of Labour Details

Job	Date	Labour Details	Labour Hours	Init	Charged
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	to front scuttle carpet and refit pedals. Make up and bind carpet for n/s rear tool box - attach. Machine up flap grab from leather and fit to lid, make template for o/s main carpet, cut carpet. Machine binding, machine to carpet for o/s rear tool box, fit.		
20/07/94	Machine up and fit leather pull handle to o/s/r tool box lid, make pattern for rear panel carpet, cut carpet, machine binding, machine to carpet, fit carpet onto panel. Make up patterns for both front footwell carpets, cut carpet, machine bindings & machine to carpet, fit carpets. Make up small carpet panel to go around h/brake lever and fit. Sort out old tonneau cover, fit lift dot studs and buttons to car. Fit old cover to judge fit, cut length of duck from roll and start to mark out.	9.50 GW	9.50
21/07/94	Complete marking and cutting out duck to make new tonneau cover, seam edge all the way around, machine up, strengthen panels for inside edge and machine to cover 3/4 way around, inner and outer edge. Mark position of zip, cut fold and machine seam, machine zip in. Mark hole position for steering wheel and cut out.	9.00 GW	9.00
22/07/94	Soft top frame: Hang in spray shop apply etch primer, apply top coats. Make up patterns for steering wheel part of tonneau cover, edge up and machine together, temp stick to cover and try on car, adjust as required and stick in place. Make up front inner strength housing panel, edge them and machine to front of cover. Fit lift a dot studs and button studs to body/doors as required. Temp. fit cover and mark positions for fixings, remove and fit lift a dots and buttons, fit cover and check all o.k. Look at hood bag and fit it, commence making paper patterns for hood bag panels.	2.00 JW 9.50 GW	2.00 9.50
23/07/94	Continue with making patterns for hood bag, cut out top rear panel, edge inner edge, machine up three strengthening panels and machine to top rear panel inside. Fit lift and dots and check fit	5.00 GW	5.00
25/07/94	Make patterns for top side panels of hood bag, cut duck, machine folds on edges, make up inner strengthening pieces, edge and machine to panels, machine panels to hood bag. Fit to car and mark, lift the dot positions remove and fit, make pattern for centre panel, cut out and machine into hood bag.	8.50 GW	8.50
26/07/94	Pattern rear bottom panel of hood bag and edge bottom edge, machine to centre and side panels of hood bag, make up strengthening panels for complete bottom inside of hood bag edge and machine in place. Cut front of side panels to shape, make up end panels machine into place, mark and fit front bottom lift a dots, machine up 2 rear support tags, machine to hoodbag and fit lift a dots, go back over and double stick seams of whole bag as required. Fit hood frame back into car. Front hood rail to fit frame fixing brackets mark & screw frame, wood & front catches	9.00 GW	9.00
27/07/94	Measure centre front panel of hood, mark out and cut from duck, make patterns of hood side panels, cut out and edge, make up strengthening panels and machine edges then machine to hood side panels bottom inner edges. Machine side panels to centre front panel and double stick. Make up pattern for rear hood panel, cut out and edge sides. Machine to front centre and side panels, start to sort bottom edge of rear panel.	9.00 GW	9.00
28/07/94	Sourced gimp pins for GW Make pattern of front hood rail covering and seal flap, cut from duck,	0.25 DM 9.00 GW	0.00 9.00

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Job	Date	Labour Details	Labour Hours	Init	Charged
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machine seal into panel and machine on ends to go around batches.

Remove catches from hood rail attach duck into position. Re-fit catches, mark out hood webbing lengths, adhere ends and fit lift a dots. Tension and nail to hood rail, place new hood on frame and hold with masking tape. Mark where rear panel needs to finish, remove and edge rear panel, make up and edge strengthening pieces for sides of rear panel and machine to hood.

29/07/94	Make up strengthening panels for bottom of hood rear panel and machine into place on hood. Cut template of hood window, cut window from vylac sheet. Mark out position of window in new hood, cut out and edge hole. Machine vylac into hood, make up surround strengthening panel for inside of rear window and machine in place. Temp. fit hood and mark position of rear lift a dots. Remove and fit lift a dots, refit hood and stretch attach over front head rail and leave in place overnight. Remove nails from front rail holding hood, tighten hood frame webbing and re nail. Attach hood to front rail and check for tension, continue stretching to ensure correct fit. Fit hydem binding to hood rail, start to sort our frame etc., to make up side seams.	9.00 JW	9.00
		5.00 GW	5.00

M T:

232.25

225.75

Ttl:

232.25

225.75

Report Of Part Details.

Job	Date	Part	Price
A03	01/07/94	Pins	£ 1.98
		LEWI3599 Celluloid	£ 0.00
		3 strips x 3/8th staples	£ 0.00
		1 x 1 box of tacks	£ 0.70
		LEWI3621 Brown carpet	£ 137.86
		Carriage	£ 9.75
	02/07/94	15 x 3/8" tacks	£ 0.00
		1 x 1 strip of 3/8" staples.	£ 0.00
	04/07/94	Carriage	£ 7.50
		5ft x 3/4" 22 gauge aluminium	£ 4.50
		LEWI3622 Ash	£ 4.50
		30 x 1/2" gimp pins	£ 0.30
	05/07/94	1 x 1 strip 3/8" staples	£ 0.00
		LEWI3602 2 Hides	£ 0.00
		3 ft x 1" 22 gauge aluminium	£ 3.00
	06/07/94	26 x tacks	£ 0.26
		40 x gimp pins	£ 0.40
	07/07/94	2 x strips of 1/2" staples.	£ 0.00
	08/07/94	Foam	£ 10.50
		LEW3610 Black Kolan	£ 0.00
	09/07/94	108" Electrical wire.	£ 4.00
		Padding	£ 5.00
	11/07/94	2 ltrs. paint stripper	£ 10.00
	12/07/94	40 Panel pins	£ 0.00
		1 x DA Disc 180	£ 0.88
		1 x DA disc 120	£ 0.40
		3 Strips 1/4" staples	£ 0.00
	13/07/94	4 x 1/4" spring washers	£ 0.12
		Leather needles	£ 1.00
		Padding	£ 0.00
		2 strips 1/4" staples	£ 0.00
		Carriage	£ 3.50
		Petrol Tank Sealer	£ 18.51
	14/07/94	2 strips 1/4 Staples	£ 0.00
		40 tacks	£ 0.00
		4 x 1/4 spring washers	£ 0.12
	15/07/94	8 x large pan head self tappers	£ 0.24
		2 lif a dots male	£ 0.50
		2 reels cotton	£ 0.50
		Carpet LEW13621	£ 0.00
		2 lift a dots (female)	£ 0.50
		2 strips 1/4" staples	£ 0.00
		3 strips 1/2" staples	£ 0.00
		LEW 3446 Sealer	£ 0.00
	16/07/94	2' x 2' 6" masking paper	£ 0.72
	18/07/94	20 1/2" gimp pins	£ 1.00
		3' masking paper	£ 0.39
	19/07/94	1/4 ltr. body schutz	£ 2.80
		1/4 ltr. 2pk primer	£ 5.44
		1 roll 2" tape	£ 2.55
		1 x fabricated washer	£ 0.05
		1 x No.6 x 3/4 S/Steel self tappers	£ 0.10

Job	Date	Part	Price
A03	19/07/94	4 carpet fixings	£ 1.00
		40 x gimp pins	£ 0.40
	20/07/94	2 x No.6 x 1/2 s/steel s/tappers	£ 0.20
		6 button bases	£ 3.00
		2 double 1/a dot screw fixings	£ 0.50
		Wigan Weave Duck LEWI3598	£ 0.00
		20 x gimp pins	£ 0.20
		4 x No.6 3/4 pan head self tappers	£ 0.20
		1 male cup washer	£ 0.05
		8 x single 1/a dot screw fixings	£ 0.80
		7 x No.6. 3/4 s/steel s/tappers	£ 0.70
		6 carpet fasteners (6) male (6) female	£ 1.85
	21/07/94	LEWI3606 Zip	£ 0.00
	22/07/94	10 lift a dot female fixings	£ 2.50
		7 push button bases	£ 1.75
		7 - No.6 x 3/4 s/steel s/tappers	£ 0.70
		Blast clean hood frame	£ 48.00
		12 push button female fixings	£ 3.00
		Hi-gloss paint	£ 23.36
		8 lift a dot single male screw dots	£ 2.00
		1/10 Ltr. activator	£ 1.24
		2 x disposable paint mixing cups	£ 0.00
		2 x medium paint strainers	£ 1.90
		1/5 Ltr. express hardener	£ 8.12
		1/10 ltr. P851 thinners	£ 0.86
		1/5 Ltr. 2pk high build etch primer	£ 5.94
		1/4 Ltr. taxi black	£ 7.50
		1/10 ltr. medium thinners 12275	£ 0.86
	23/07/94	6 female lift a dot	£ 1.50
	25/07/94	4 x lift a dots female	£ 1.00
	26/07/94	1 piece ash LEWI3622	£ 0.00
		Hood frame LEWI3459	£ 0.00
		4 x no. 8 x 3/4" s/steel s/tapper	£ 0.40
		4 x female lift a dots	£ 1.00
	28/07/94	Template material	£ 1.50
		Assorted fixings.	£ 5.00
	29/07/94	1 x sheet vylac	£ 0.00
		7 x femail lift a dots	£ 1.75
		1 x male single lift a dots	£ 0.10
	30/07/94	Hidem bonding LEWI3609	£ 0.00
		Hidem end caps LEWI3608	£ 0.00
		50 x gimp pins	£ 0.50
		Sundries	£ 27.67

	M T:		£ 396.62

	Ttl:		£ 396.62

Report of Labour Details

Job	Date	Labour Details	Labour Hours	Init	Charged
A03	15/06/94	Work out skins required to retrim seats. Work out vinyl required to trim rest of interior.	1.00	GW	1.00
	16/06/94	Remove rev. counter, zero and replace.	2.75	JC	2.75
	24/06/94	Unwrap trim for Aston Martin hood.	1.00	ST	0.25
	25/06/94	Remove hood, front rail and hood sticks. Strip clean of cloth. Repair O/S sill with screws and glue.	3.00	JC	3.00
		Supervise removal of hood. Reglue loose body wood. Work out order requirement for studs, 'lift a dots', webbing etc. Check leather, vinyl etc. to ensure all OK. Commence manufacture of vinyl.	9.00	GW	9.00
	29/06/94	Unwrap trim removed from car and continue marking out and cutting out of new panels. Make up 2 new door check strips from 1/4" thick leather and cover in seat leather. Remove old nails from passengers door and remove door.	9.00	GW	9.00
		Cut hood rail, take measurements and draw round for profile.	0.50	JC	0.50
	30/06/94	Machine up all beadings required for doors and rear panel. Glue vinyl to aluminium strip for passengers door. Go to collect hessian and foam. Cut hessian and staple to passengers door. Cut and glue foam to door. Staple trim in place, fit aluminium beading and trim bead. Refit door. Commence fitting hessian to drivers door after removing it.	9.50	GW	9.50
	M T:		35.75		35.00
	Ttl:		35.75		35.00

Report Of Part Details.

Job	Date	Part	Price
A03	20/06/94	LEWI3596 Leather cloth	53.40
	22/06/94	LEWI3600 Vybak	14.10
		LEWI3601 Soft alloy pin beading	38.48
		Postage	12.00
		LEWI3599 Celluloid	82.95
		Postage and packing	9.82
		LEWI3598 Wigan weave duck	238.14
		LEWI3597 Piping cord	2.70
	24/06/94	Cotton	5.10
	27/06/94	LEWI3602 2 x Leather hides	283.05
		Carriage	10.12
	28/06/94	Wood screws	1.05
		LEWI3596 Vinyl	0.00
		2 x wood screws	0.10
	29/06/94	1 ft x 1/4" thick x 1 1/4 leather	5.00
		LEWI3602 leather	0.00
		2 x 1/4 x 3" UNF Bolts	0.30
	30/06/94	LEWI3615 Stud for wood or metal x 10	2.16
		Foam	1.35
		Hessian	8.95
		LEWI3614 Button and socket x 10	4.99
		Foam	5.40
		LEWI3601 Alloy beading	0.00
		LEWI3597 Piping cord	0.00
		1 x aerosol trim glue	12.52
		3 strips of staples 3/8" long	0.00
		LEWI3609 Hiden banding	2.76
		Sundries	67.86
		LEWI3604 Seam sealer	3.97
		LEWI3605 Hood webbing	6.08
		LEWI3608 Hiden end caps x 2	0.81
		LEWI3606 36" zip	3.30
		LEWI3613 Dble thickness wood screw studs x 10	18.22
		LEWI3611 Socket with back plate x 10	30.37
		Carriage	12.00
		LEWI3612 Single woodscrew studs x 10	8.04
		LEWI3610 Black Koban	27.61

		M T:	972.70

		Ttl:	972.70

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	03/05/94	Carefully remove Duck and perspex from O/S front side screen. Make up and fit special front fixing bolt/bracket for it. Cut frame and reshape, add pieces to make it fit hood. Remove Duck from N/S/F side screen.	8.50	GW	8.50
	04/05/94	Modify drivers door side screen frame by welding pieces into it. Adjust to fit hood/screen door. Make up new larger rear side screen frame from 1/4" steel bar, adjust to fit. Repeat for N/S door screen frame. Make up new N/S rear screen frame. Commence measurement of seat panel etc. to order material for retrim.	9.00	GW	9.00
	05/05/94	Complete listing of parts required for trimming, measuring in the process. Working out yardage required in Double buck for hood etc. Commence sorting out loose body frame wood, removed screws and replace glue as required.	8.00	GW	8.00
	06/05/94	Remove carpet from N/S floor built in tool box. Remove lid, sides, back and base. Cut new pieces from plywood. Screw and glue back into place. Fit new lid. Continue with O/S box.	8.50	GW	8.50
	07/05/94	Continue with remaking of O/S tool box.	4.75	GW	4.75
	09/05/94	Complete remaking of O/S tool box.	2.50	GW	2.50
	MT:				41.25
	Ttl:				41.25

Report Of Part Details.

Job	Date	Part	Price
A03	03/05/94	4 x W/8 x 1/2 s/tappers	0.24
		1 x 5/16" UNF nut	0.05
		1 x 1/4 penny washers	0.01
		1 x 5/16" x 1 1/2" UNF bolt	0.15
04/05/94		13 x 3/16" nuts	0.65
		13ft x 1/4" mill steel bar	10.00
		13 x 3/16" x 1" round head screws	0.39
		6 x No 6 x 1/2" c/sunk s/tappers	0.18
05/05/94		LEWI3309 Wood glue	0.00
		Wood screws	2.02
06/05/94		4.5 x 1 ft. plywood.	5.00
		Screws	4.50
		2 x cage nuts	0.10
		2 x 1/4 x 1" UNF bolts	0.30
		2 x 1/4 spring washers	0.06
		4 x 3/16 c/sunk screws	0.12
		2 x 1/4 UNF plain washers	0.06
		4 x 3/16 plain washers	0.12
		4 x 3/16 spring washers	0.12
		Woodscrews	0.00
		4 x 3/16 nuts	0.20
31/05/94		Sundries	1.82

		M T:	26.09

		Ttl:	26.09

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	11/04/94	Clean out old screen rubber.	2.00	DT	2.00
		Replace starter bendix spring. Rebuild starter and refit to car.	3.00	JC	3.00
	13/04/94	Fit windscreen seal.	1.50	FS	1.50
	22/04/94	Test drive. Remove starter motor and then refit it. Wash car.	3.50	ST	1.75
		Check starter motor.	0.50	FS	0.50
		Get car started.	0.50	DM	0.00
		Prepare for road test - road test check for noise from wheel. Check starter.	2.00	JC	2.00
	25/04/94	Sort out all bits relating to hood/side screens. Start to fit.	1.00	GW	1.00
	26/04/94	Remove hood/side screens. Remove front and rear seats. Carefully remove panels from back, rear sides and doors. Remove all old nails from wood work.	6.50	GW	6.50
	27/04/94	Remove screws holding dash and lower dash. Remove door catches from door pillar. Remove side carpet panels. Refit dash. Machine up special bolts and nuts to fit hood irons to body. Drill out hood irons and refit hood to car. Fit side screens as near as possible and start to work out how the hood/screens fit together.	6.50	GW	6.50
	28/04/94	Remove side screen ferrul from drivers door and bore out larger. Make up and fit new pins to S/screen frame, adjust until screen fits. Machine up 2 new ferrules for passengers door and fit to door. Adjust pins until screen fits. Commence to sort rear frame fit of door screens.	6.25	GW	6.25
	M T:				31.00
	Ttl:				31.00

Report Of Part Details.

Job	Date	Part	Price
A03	11/04/94	LEWI3237 Spring on Bendix	0.00
	13/04/94	1 metre x 3/16" hose	1.90
	22/04/94	Petrol	10.00
	27/04/94	4 x 7/16 plain washers	0.12
		2 x Jag head nuts (s/hand)	2.00
		2 x 1/4 penny washers	0.06
		2 x 7/16th nuts UNF	0.10
		2 x 7/16th x 2 UNF bolts	0.30
	28/04/94	LEWI3309 Wood glue	8.32
		2 x large bolts 3" x 1/2"	0.40
		2" piece of 1/2" steel bar	0.00
	30/04/94	Sundries	3.89

	M T:		27.09

	Ttl:		27.09

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	04/03/94	Check engine, charge batteries etc. Fit wheels.	2.50	FS	2.5
			1.00	ST	1.0
	05/03/94	Continue with engine check. Renew spark plugs.	2.00	FS	2.0
	07/03/94	Consult with JC on starting and running problems,starter motor faulty. Repair horn, fit battery covers, run up engine.	1.00	GW	0.5
			1.50	JC	1.5
	10/03/94	Assist JC. Remove windscreen and starter motor. Commence stripping starter.	0.50	DM	0.5
			3.50	JC	3.5
	11/03/94	Washed car.	1.00	ST	0.0
	28/03/94	Scrape out old rubber.Fit rubber and refit screen.	2.00	JC	2.0

	M T:				13.5

	Ttl:				13.5

Report Of Part Details.

Job	Date	Part	Price
A03	04/03/94	4 x Champion Spark plugs N5C	9.00
	07/03/94	Petrol	3.00
	28/03/94	LEWI 3195 Wind screen rubber seal	4.88
	30/03/94	LEWI3237 Starter Bendix spring	22.50
		Carriage	3.00
	31/03/94	Sundries	3.18
	M T:		45.56
	Ttl:		45.56

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	14/12/93	Run up engine further tuning and work on telecontrol system	8	JC	8
	15/12/93	Continue on telecontrol and engine	8	JC	8
	M T:				16
	Ttl:				16

Report Of Part Details.

Job	Date	Part	Price
A03	14/12/93	IL oil	2.80
	31/12/93	Sundries.	0.21
	M T:		3.01
Ttl:			3.01

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	12/11/93	Remove horns from incorrectly mounted position, remove RH head lamp assembly fit horn, refit lamp check operation of lamp.	3	CH	3
	15/11/93	Complete correct mounting of horns, check operation of head lights and general check up.	3	CH	3
	M T:				6
	Ttl:				6

Report Of Part Details.

Job	Date	Part	Price
A03	05/11/93	Balance of repair on 5 wheels	236.25
		Balance on 2 rims.	135.00
	30/11/93	Sundries	27.84

	M T:		399.09

	Ttl:		399.09

Report Of Part Details.

Job	Date	Part	Price
A03	06/10/93	1 x 5/16 UNF Thread Insert	0.70
	26/10/93	Carriage on wheels	29.25
	29/10/93	Sundries	2.25
	M T:		32.20
Ttl:			32.20

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	13/10/93	Repair fuel leak	2.5	JC	2.5
	27/10/93	Attend to various oil leaks,further work on tuning.	8.0	CH	8.0
	28/10/93	Further work on fuel leak,brakes and tuning.	8.0	CH	8.0
	29/10/93	Attend to various adjustments,oil leaks and electrical problems.	8.0	CH	8.0
	M T:				26.5
	Ttl:				26.5

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	01/09/93	Insert bushes into one of front shock absorber link arms. Second link arm bosses ruined when attempting to remove sleeves. Investigate methods of repair.	4.00	CH	4.00
	02/09/93	Fit bonnet assembly. Check car for road test. Fuel leak at pipe unions on to fuel tank - fuel has perished tail light original wiring. Remove and re-new wiring - rectify fuel leak. Test drive. Top up fuel. Note - noisy 3rd gear. Carry out running adjustments.	5.00	CH	5.00
	03/09/93	Check all nuts etc. were tight. Re-tighten all hose clips and fixings.	3.00 0.25	DM CH	1.50 0.25
	09/09/93	Watched C.H. Remove sump and helicoil insert, timing cover. Refit sump. Run engine and check for leaks. Strip carb jets to rectify fuel leaks.	2.00 4.00	DM CH	0.00 4.00
	10/09/93	Move car into bay and place on stands, remove all wheels.	1.00	CH	1.00
	13/09/93	Remove tyres and inner tubes	1.00	CH	1.00
	17/09/93	Instruct trainees on removal of gearbox for stripping. Supervise and assist with actual removal. Assist to take gearbox out. Remove gearbox. Watch J.C. take apart gearbox. Strip gear box.	0.50 2.50 3.00 5.00	CH ST DM JC	0.50 2.00 1.50 5.00
	21/09/93	Draft letter with drawings and details of gears and layshaft for Ecurie Bertelli.	1.00	CH	1.00
	23/09/93	Complete rebuild of gearbox. Assist refit of gearbox. Assist to put gearbox in.	3.00 3.00 3.00	CH DM ST	3.00 3.00 3.00
	24/09/93	Finish refitting gearbox Build up shock absorber link arms using 8 x machined bush rings (King Engineering). Weld rings to link arm plates. File welds to make presentable. Etch prime and paint in body colour when dry. Supervise boys on refitting gearbox and accelerator controls floor panels and seats. Rectify stripped thread in bell housing mounting pedal shaft. Put gear box in and trim	3.50 3.00	DM CH	3.50 3.00
	28/09/93	Fit bushes to link arms and fit to car. Secure fixings and fit split pins to mountings.	3.00 2.50	ST CH	3.00 2.50
	29/09/93	Fit starting hand shaft, support brackets and mounting bolts. Fit cover plate over oil tank. Clean out cubby boxes. General check over for estimate to finish car.	2.00	CH	2.00
	M T:				49.75
	Ttl:				49.75

Report Of Part Details.

Job	Date	Part	Price
A03	02/09/93	Petrol	10.00
	22/09/93	8 x bushes bored to instructions	53.20
	24/09/93	1 x 5/16 UNF Thread Insert	
	30/09/93	Repair and stove enamelling of 4 wheels	360.00
		1 Replacement wheel	135.00
		carriage	25.00
		Sundries	43.74

	M T:		626.94

Ttl:			626.94

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	16/08/93	Fit coolant pump. Fit exhaust shroud and exhaust. Secure exhaust mounting straps. Secure radiator mountings, check for water leaks.	8.0	CH	8.0
	19/08/93	Fit fuel pipes. Fill fuel tank with 2 gallons. Turn engine on starter to gain oil pressure. Attempt to start engine. Investigate no spark at plugs. Remove magneto assembly. Strip, adjust and rebuild. Attempt to achieve sparks at low revolutions.	8.0	CH	8.0
		Assist C.H. with engine, checking electrics and fuel system.	8.0	JC	8.0
	20/08/93	Drain cooling system. Heat up 3 gallons of water and fill cooling system. Re-check timing, adjust air gap on magneto. Attempt to start.	7.5	CH	7.5
	23/08/93	Assist C.H.	7.0	JC	7.0
		Get engine running. Note oil leaks and investigate noise from timing cover.	8.5	CH	8.5
		Assist J.C. with oil leaks.	4.5	JB	2.5
	24/08/93	Run and tune engine. Rectify oil gallery and filter leaks.	8.0	CH	8.0
	25/08/93	Continue with oil leaks.	8.0	CH	8.0
	26/08/93	Assist C.H.	2.0	ST	2.0
		Run engine until at working temperature. Check for oil/water leaks. Check charging system, lights, etc. with engine running, rectify various leaks.	7.0	CH	7.0
	27/08/93	Move car out of workshop. Test drive car outside work. Tune carbs on gas analyser. Check operation of radiator grills and thermostat. Allow to cool after "brewing up". Check for further leaks. Check operation of all gears.	8.0	CH	8.0
	31/08/93	Investigate poor starting and re-starting. Commence reaming s/absorber link arms for re-bushing. Weld lugs to stop them rotating in arm. Clean up welds.	8.5	CH	8.5
		Assisted C.H.	3.0	ST	1.5
		Cleaned up shock absorber link arms for C.H. Watch C.H. do ignition timing.	4.0	DM	2.0
	M T:				94.5
	Ttl:				94.5

Report Of Part Details.

Job	Date	Part	Price
A03	16/08/93	1 x 5/16" unf plain nut	0.05
		1 x 5/16"unf x 3/4" screw	0.05
		2 x 5/16" flat washers	0.10
		1 x 5/16" spring washer	0.25
		2 x 3/8" bsf nuts	0.20
		2 x 3/8" spring washers	0.10
	18/08/93	Carriage for coolant pump to be repaired	7.34
	19/08/93	Petrol	5.00
	27/08/93	Petrol	3.00
	31/08/93	Postage	1.00
		2 X Fuel pipes.	24.50
		4 x S/absorber link arm bushes (LEWIS2035)	75.90
		Carriage.	3.00
		5 x tubes	62.50
		5 x Dunlop tyres 550 x 18	515.00
		Sundries	52.34

	M T:		750.33

	Ttl:		750.33

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	23/07/93	Top up gearbox with Transoil 140 x 2 pints. Fit propshaft. Check operation of gear shift and investigate no 3rd gear.	9.0	CH	9.0
	24/07/93	Continue on gearbox, secure tower once serviceable.	4.0	CH	4.0
	27/07/93	Manufacture 2 x floor edge supports for driver and passenger footwell base boards. Clean up seat runners and check operation when on seats. Clean up back seat pan.	3.5	CH	3.5
	28/07/93	Drill and fit base board supports. Clean up floor board screws. Fit and secure driver's base board. Rectify windscreen wipers in-operative. Cleaned up back seat pan.	2.0	ST	1.0
	29/07/93	Drill and fit base board supports. Clean up floor board screws. Fit and secure driver's base board. Rectify windscreen wipers in-operative.	3.0	CH	3.0
	29/07/93	Remove old rotten LH base board support. Trim new to fit.	1.0	ST	1.0
	30/07/93	Prime and paint rear floor pan.	1.0	CH	1.0
	30/07/93	Cut windscreen wiper blades to size. Fit blades and 3 x lock pegs. Rectify RH dash panel light faulty. Fit throttle return spring locating plate and spring. Adjust clutch. rectify clutch pedal fouling on accelerator linkage. Fit propshaft tunnel and secure.	1.5	SN	1.5
			5.5	CH	5.5

					29.5

					29.5

Job	Date	Part	Price
A03	09/07/93	Carriage	11.00
	27/07/93	4 x strip'n clean	23.92
	28/07/93	1 x strip'n clean	5.98
		2 x packs of 8mm coach bolts	0.98
	30/07/93	Conversion of coolant pump(ball bearing/carbon)	225.00
		1/4 x ltr. etch primer	4.85
		1/4 x ltr. chassis black	2.50
		Carriage	10.00
		Sundries	22.24
		Wiper blades (LEW1972)	0.00
		3 x locking pegs (LEW1973)	0.00
		Postage	1.50
		3 x Rubber pegs for blades (LEWIS1973)	0.90
		3 x 8" flat blade wiper blades (LEWIS1972)	9.90

		M T:	318.77

		Ttl:	318.77

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	01/06/93	Assisted C.H.	5.00	ST	2.50
		Fit up front mudguards. Fit up front brake operating cables, springs and adjusters. Strip out horn push button to rectify horns in-operative. Reconnect loose wiring and refit. Drill through front suspension pivot pins and fit roll pins (no taper pins available). Wire up LH side of indicator lamp. Secure to mudguard. Tape wires and secure to inside of mudguard and secure to brake cable.	5.50	CH	5.50
	02/06/93	Assisted C.H. with car.	4.50	ST	2.25
		Drill and tap to fit 7/16" bsf screw o/s/f leaf spring front mounting pin. Fit locking screw and washers. Manufacture gearbox top plate gasket and fit gear tower assembly. Fit rocker cover gasket, rocker gasket and rocker cover. Fit tacho drive and adjust.	8.00	CH	8.00
	03/06/93	Cut down 6BA screw to make a grub screw for side light fixing. Order bulbs for side indicators. Mount horns. Finish wiring connections to n/s/f side light.	3.50	CH	3.50
		Assist C.H.	3.50	ST	1.75
	04/06/93	Made up rear floors.	3.00	NW	3.00
		Started on side lights. Assist N.W. with wooden floor panels.	1.50	CH	1.50
	07/06/93	Finished off making rear floors. Cleaned up edges and painted them. Drilled mounting holes in floors. Sorted out front floors.	4.75	NW	4.75
	08/06/93	Finished off floors. Cleaned up and started to paint front foot well floors.	3.00	NW	3.00
	09/06/93	Finished off front floors.	2.00	NW	2.00
	14/06/93	Finish filling of o/s/f side and indicator lamp. Bind loom to secure to brake cable. Fit re-manufactured petrol hose from pumps to carbs. Fit terminal rings to front side lamp earth leads and secure to chassis. Check all lights operation. Cut down 6 screws to secure fuel sender to tank. Fit gasket and secure. Connect sender wire and check operation of fuel guage. Tighten all rear suspension pin nuts and fit split pins.	8.50	CH	8.50
	18/06/93	Fit bulb to reg. light assembly and fit cover. Send fuel pipes to Elwell Smith for matching up for new ones.	0.50	CH	0.50
	M T:				46.75
	Ttl:				46.75

Report Of Part Details.

Job	Date	Part	Price
A03	02/06/93	Rocker gasket (LEW1780)	0.00
		1 x 7/16" spring washer	0.05
		1 x 7/16" bsf x 1" screw	0.05
		1 x 7/16" flat washer	0.05
	03/06/93	2 x single snap connectors	0.50
		1 x ring connector	1.76
		2 x bullet connectors	0.50
	04/06/93	Petrol	2.50
	10/06/93	20mm bar	9.00
	14/06/93	1 x LLB381 side/indicator bulb	0.39
		2 x ring terminal connectors	1.04
		6 x small cable ties	1.50
	16/06/93	Carriage charge for delivery of sump	18.46
	30/06/93	Sundries	1.29

	M T:		37.09

	Ttl:		37.09

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	20/05/93	Check new sump. Fit sump gaskets, fit sump. Two bolts u/s. Use stock bolts for cutting extra thread to size for securing front sump edge. Fabricate gasket for cylinder head outlet coolant manifold, radiator bottom inlet 2 cork rings for cylinder block compression joints. Fit all gaskets and manifolds. Cut & fit coolant pipe from pump to block. Fit nuts to coolant pump cover plate, locate bearing & fit to shaft, secure pump & plate.	8.5	CH	8.5
	21/05/93	Assist C.H. Drill sump to accept 3/8" bsf bolts. Re-seal and refit. Fit gearbox and secure. Prepare engine bay of car to accept engine and gearbox. Move engine and gearbox to car. Fit to car. Fit shims to front mountings. Fit mounting bolts. Tighten down castle nuts and fit split pins.	0.5 9.0	JC CH	0.5 9.0
	24/05/93	Fit oil pipes. Prime pumps where possible. Fit oil filter bypass pipe. Prime oil filter. Connect starter motor. Connect batteries. Half fill oil tank. Crank engine on starter until oil pressure evident on gauge. Fit magnet adaptor bracket. Time engine and magnet. Fit mag/spark plug leads. Fit spark plugs. Fit inlet manifold and gaskets. Fit exhaust manifold gaskets.	8.0	CH	8.0
	25/05/93	Secure exhaust manifolds, plug leads, fit dynamo and connect up. Fit up cooling system hoses. Fit radiator. Connect stabiliser arms. Fit thermal bulb and secure capillary tube to stabiliser. Fit and secure fuel pumps. Connect pipes. Fill cooling system - water leaking between head and block and from tell-tale hole in coolant pump. Remove pump. Remove cylinder head. No.2 bore full of water. Investigate problem. ...Continuation...	8.5	CH	8.5
		Attempt to remove spindle from pump with hydraulic press.		CH	
	26/05/93	Secure bulkhead. Fit and secure transmission bell housing shroud. Rectify fuse blowing when indicators switch operated. Discussion with Hurleys - strip and examine coolant pump. Impeller, spindle, bushes and seal worn/corroded/damaged.	8.0	CH	6.0
	27/05/93	Paint on Wellseal, wait half an hour and fit gasket and head. Fit up as before. Torque tighten head to 40 lbs/ft. Fit camshaft carrier plate. Adjust and refit valve rockers. Fit fuel pipe unions.	8.0	CH	4.0
	M T:				44.5
	Ttl:				44.5

Report Of Part Details.

Job	Date	Part	Price
A03	19/05/93	Postage	5.00
		Sump cover plate	205.50
	20/05/93	Bottom radiator outlet (LEW0784)	0.00
		Top radiator outlet (LEW0850)	0.00
		6 x 1/4" Bsf plain nuts	0.30
24/05/93		2 x Exhaust manifold gaskets (LEW0778)	0.00
		1.5 gals x Penrite HPR40 oil	29.93
26/05/93		2 x 55-70mm Terry clips	0.48
		4 x 40-55mm Terry clips	0.96
		14" x 1 3/8" convaluted hose	0.75
		12 x 5/16" spring washers	2.40
		6 x 1/4" flat washers	0.30
		8 x 1/4" spring washers	0.40
		8 x 1/4" bsf nuts	1.20
		12 x 5/16" bsf nuts	1.80
27/05/93		1/2 x tube Wellseal	3.57
28/05/93		Sundries	12.63

	M T:		265.22

	Ttl:		265.22

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	01/04/93	Fit c/shaft front gear securing nut. Fit lock plate. Move engine from bench.	1.5	CH	1.5
	02/04/93	Check security and fitting of valve caps. Clean up and fit rocker arms to carrier plate. Renew fasteners. Manufacture gaskets for timing chain cover and magneto drive. Fit cover and magneto drive. Renew fasteners. Check valve timing and cross reference engine/chassis numbers. Fit oil pumps.	8.0	CH	8.0
	05/04/93	Set camshaft timing chain sprocket adjustment for correct valve timing. Secure sprocket.	2.5	CH	2.5
	07/04/93	Continue with timing. Box up loose parts. Tidy and clean.	2.5 2.0	CH GP	2.5 1.0
	08/04/93	Adjustment of valve clearances to 0.012" and time engine to manufacturer's specification. Inlet valve opens 2" BTDC. Discuss with customer.	6.0	CH	6.0
	13/04/93	Refit timing cover (with new gasket) after altering c/shaft gear 90 degrees. Refit oil pumps. Prepare engine and magneto for fitting.	6.0	CH	6.0
	14/04/93	Clean up water pump and make gasket.	2.5	CH	2.5
	M T:				30.0
	Ttl:				30.0

Report Of Part Details.

Job	Date	Part	Price
A03	02/04/93	8 x 3/8" bsf plain nuts	0.40
		14 x 5/16" spring washers	0.80
		14 x 5/16" flat washers	0.80
		14 x 5/16" bsf plain nuts	0.80
	20/04/93	and correct alignment as reqd. fit crankshaft. Weld main bearing housing, machine housing to suit bearing & re-tap stud hole, fit bearing into cyl block	247.50
	30/04/93	Sundries	12.51
	M T:		262.81
	Ttl:		262.81

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	01/03/93	Manufacture 2 x battery support frames and associated brackets (old frames severely corroded). Etch prime and paint black finished frames. Fit frames. Clean up and varnish wooden flooring and covers for batteries. Remove tele control reservoir mounting brackets (too small for substitute reservoir supplied with car).	8.75	CH	8.75
	02/03/93	Manufacture tele control reservoir mounting bracket. Etch prime and spray black. Fit bracket and reservoir. Remove fasteners (corroded) of front to rear wiring loom and battery negative cable. Clean up and repair battery cable. Commence re-wiring of rear lights and fuel tank sender.	9.00	CH	9.00
	03/03/93	Cover tape wrap front to rear loom. Fit loom. Secure loom and tail pipes to chassis. Fit battery negative cable to chassis. Tidy and secure all rear end wiring. Make up earth, paint jumper cable, solder bullets to wiring for snap connectors as necessary.	8.00	CH	8.00
	04/03/93	Remove and replace as absolutely necessary (some cable either chaffed, grained or cracked) indicator and sidelight wiring. Remove excess wiring. Numerous faults in old loom, continue fitting up loom and re-wiring.	8.25	CH	8.25
	05/03/93	Finish off fault finding. Open circuit in LHF side light loom. All wiring finished but awaiting final fit up check with engine running, to adjust dynamo current cut out. Repair fuel tank sender unit.	9.00	CH	9.00
	10/03/93	Fit all rear light bulbs. Commence manufacture of fuel sender gasket.	0.50	CH	0.50
	17/03/93	Engine returned from Hurleys. Check over prior to re-build.	0.50	CH	0.50
	18/03/93	Clean remaining paint from engine block. Mask up and prepare for painting. Spray paint block with high temperature black paint. Move block to bench for build up. Clean bores. Fit piston assemblies and fit big end caps. Torque tighten to 35 lb.ft. Shim nuts as necessary to align split pin holes with castelations. (Graphogen to engine oil - liberally used during assembly.)	9.50	CH	9.50
	19/03/93	Continue building up engine.	7.00	CH	7.00
	22/03/93	Fit head gasket and cylinder head. Check positioning of studs and length. Complete manufacture of oil gallery gasket. Strip and clean oil filter assembly.	4.00	CH	4.00
	23/03/93	Remove head to re-position cylinder head studs. Refit head and torque tighten to 40 lb.ft. Fit oil gallery union and oil gallery. Fit oil gallery to cylinder head transfer pipe.	4.00	CH	4.00
	24/03/93	Prepared and sprayed starter motor. Fit flywheel bell housing gasket and housing assembly. Fit flywheel assembly. Mask up starter motor for painting. Clean up solenoid. Fit starter and solenoid.	0.50 3.00	PC CH	0.50 3.00
	30/03/93	Secure LHF engine mounting. Tighten and secure flywheel with split pins. Offer up clutch cover plate. Commence dressing edge of cover to fit recess in flywheel.	3.00	CH	3.00
	31/03/93	Complete dressing of clutch cover plate to fit flywheel recess. Fit clutch plate and cover assembly - align and secure. Fit camshaft carrier plate gaskets. Fit camshaft carrier, camshaft drive gear wheel.	4.00	CH	4.00
	M T:				79.00
	Ttl:				79.00

Report Of Part Details.

Job	Date	Part	Price
A03	01/03/93	12 x 1/4" unfl plain nuts	0.60
		8 x 1/4" unfl x 1" screws	0.40
		4 x 1/4" x 1" unfl CSK screws	0.20
		12 x 1/4" spring washers	0.60
		12 x 1/4" flat washers	0.60
	04/03/93	10 x tinned bullet connectors	2.00
		6 x CZB 107W25 cable clips	6.30
		10 x brass bullet connectors	2.00
	05/03/93	10 x brass bullet connectors	2.00
		6' x 1.0mm purple/white cable	16.10
		4 x Double bullet connectors	6.72
		10 x single bullet snap connectors	5.90
		8' x 1.0mm red cable	21.46
		6' x 1.0mm green cable	16.10
		6' x 1.0mm green/black cable	16.10
		6' x 1.0mm green/red cable	16.10
	10/03/93	2 x LLB 209 bulbs (STOCK)	0.98
		2 x LLB380 bulbs (STOCK)	0.78
	18/03/93	1/2 x can Firecote high temp. paint	3.75
	19/03/93	Battery acid	3.00
	24/03/93	1/10th x ltr. Black paint	1.77
	30/03/93	4 x 3/8" spring washers	0.20
		4 x 3/8" bsf plain nuts	0.20
	31/03/93	Carriage.	10.00
		Sundries	47.03
		Clutch cover (LEW0775)	0.00
		Sundries	16.81
		Replacement summp.	202.50
		Carrier gasket (LEW0794)	0.00
		Clutch plate (LEW0776)	0.00

	M T:		400.20

	Ttl:		400.20

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	03/02/93	Strip o/s/f wheel hub. Examine bearings for wear. Clean out old grease. Re-pack, refit bearings and bearing lock plate. Secure with grub screw. On commencing strip of n/s/f hub, lock plate very tight and difficult to remove.	8.5	CH	8.5
	04/02/93	Manufacture special tools to remove seal carrier from hub. Order new seal as attempts unsuccessful to remove - without damage - old component. Commence build up of o/s/f brake back plate to axle assembly.	8.0	CH	8.0
	05/02/93	Complete build up of front axle components less n/s/f hub. Fit split pins to all necessary fasteners. Commence clean up and refit of oil tank and associated pipework. Refit steering linkages and secure.	8.0	CH	8.0
	08/02/93	Paint strip oil tank. Strip and clean remaining areas. Mask up and prepare for etch priming.	2.5	CH	2.5
	09/02/93	Tidy up etch prime. Paint tank with chassis black.	1.0	CH	1.0
	24/02/93	Drill old LHF hub seal carrier and chisel to destruction to remove. Remove bearings and housings. Order new bearings.	2.0	CH	2.0
	25/02/93	Clean up oil tank securing straps. Etch prime and spray black. Clean up excess aluminium from blacksmith's attempt to repair sump. Examine sump and explore possibilities of repair techniques against cost of replacement item. Fit LHF hub bearings (inner/outer) and spacer. Fit hub seal carrier. Trim oil seal (felt) and fit. Fit seal carrier locking grub screw. Fit hub assembly and secure. Check end float on stub axle. ..Contd..	9.5	CH	9.5
		Fit brake drum. Fit wheel. Fit oil tank straps, felt inserts and oil tank. Secure. Fit - loosely - oil pipe. Check rear axle crown wheel/pinion backlash.			
	26/02/93	Start to make new battery box frames.	2.5	TC	2.5
		De-grease rear axle and differential housing. Refill differential with Hypoid 90 oil (2 pints). remove battery cover securing studs x 4. Clean up to remove corrosion. Etch prime and top coat. Wire brush battery tray support brackets hidden underneath. Severe corrosion on battery tray brackets. Remove and commence manufacture of new brackets. Manufacture 2 x wooden battery supports and rubber mats.	8.5	CH	8.5
					----- 50.5
					----- 50.5

Report Of Part Details.

Job	Date	Part	Price
A03	05/02/93	10 x 1/16" x 1" split pins	0.30
	08/02/93	1 x Strip 'n clean	5.51
	09/02/93	1/4 x pint chassis black	7.00
	23/02/93	1 x Front front hub seal carrier (LEW1476)	37.50
	26/02/93	16" x 7" corrugated rubber matting	0.70
		60" x 1" angle iron	5.00
		Sundries	3.11
		20" x 7" x 1/4" plywood	1.50
		2 x pints Hypoid 90	4.75

	M T:		65.37

	Ttl:		65.37

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	18/01/93	..Continuation... Heat pistons in boiling vessel. Fit pistons and pins to connecting rods. Secure with snap rings. Sort out parts associated to engine rebuild. Wash down engine block and mask up for painting. Spray paint block Satin black cellulose. Continue sorting engine components and fasteners. Lay out parts returned by machine shop for photos. Unmask block. Commence engine rebuild. Clean bearing surfaces with Trichlorethelene. Apply Graphogen to bores and bearing surfaces. Fit c/shaft, bearings, caps and fasteners. ...Continuation... At 30 lb.ft. previously welded main bearing journal casting snapped. Remove c/shaft and report findings to A.Frener. On examining sump, excessive cracking evident. Remove 2 x soldered securing screws and remove sump screen. Clean up sump and mark out for repair. Clean up starting handle bracket for repair by welding. Remove gudgeon pins from pistons.	9.5	CH	9.5
	19/01/93	Fit last piston to con rod and fit snap rings. Box up piston/con rod assemblies.	2.0	CH	2.0
	20/01/93	Remove propshaft tunnel from car. Remove switch as requested by Mr.Lewis. Manufacture blanking plate. Spray paint plate black.	3.0	CH	3.0
	25/01/93	White metal main bearings and big end bearings, line bore cylinder block, test fit crankshaft and con rods. Remove old cam bearings, make new bearings fit to housing and bore to suit shaft. Re-profile cam shaft, grind bearing surfaces. Remove cylinder liners, pressure test cylinder block, bore to accept liners, fit liners, re-bore and hone to suit pistons. Re-pressure test. Set up block and mill out con rod cut outs after fitting liners. Prepare transmission tunnel for, and weld into position, previously manufactured blanking plate. Weld up 4 x switch mounting holes. Clean off welds and prepare tunnel for painting.	0.0 0.0 0.0 2.0	HE HE HE CH	0.0 0.0 0.0 2.0
	26/01/93	Collect engine block, sump and starter handle bracket. Weld RHF pivot pin mounting point chassis face. Grind back weld in washer to chassis. Clean up welds and fit both front pins.	4.5	CH	4.5
	27/01/93	Commence engine rebuild. Clean bores of old graphogen, clean bearings and camshaft. Fit bearings. Locate and fit flywheel bolts. Fit main bearing caps. Rear cap excessive weld ground away - fouling cap. On tightening crankshaft "nipped". Suspect extra welding has possibly distorted rear cap casting. Block complete with camshaft returned for checking. ..Continuation..	9.5	CH	9.5
	28/01/93	Continue front end fit up of suspension and axle :- Adjust by shimming spring hangers and pivot pins. Fit front springs. Tighten associated nuts. Fit front axle assembly. Shave king pin shims to 0.099". Fit, test and adjust. Fit locating peg and secure. Fit king pin caps and all associated grease nipples. Grease all front end grease nipples.	9.5	CH	9.5
	M T:				40.0
	Ttl:				40.0

Report Of Part Details.

Job	Date	Part	Price
A03	18/01/93	Very small amount Trichlorethelene	0.50
		1/8th x pint Satin black cellulose paint	3.86
		Masking tape 2" x 1/2"	0.00
		Small amount Graphogen	0.62
	20/01/93	4" x 3" 16 swg mild sheet steel	0.75
	25/01/93	Reface cylinder block.	31.50
		Cam bearing materials.	39.45
		Set of cylinder liners.	270.00
		Pressure test cylinder head.	42.75
		Solid copper head gasket	228.53
		Set of special pistons.BALANCE	575.00
		Set of exhaust valves.	111.00
		Carriage	75.00
		Dress and narrow valve seats.	23.40
		Machining cylinder block.(Refer labour)Balance.	131.43
		Reface valves.	11.70
		Re-profile camshaft.(Refer labour)BAL	84.00
		Specialist welding of starter bracket.	22.50
		New cam bearings & bore.(Refer labour)BAL	171.00
		White metaling & line boring.(Refer labour)BAL	660.00
		Specialist welding of broken thread in block.	150.50
		Machining con rod cut outs.(Refer Labour)BAL	128.25
	27/01/93	16 x 3/8" unf nuts	0.80
		8 x 3/8" unf x 3" bolts	1.60
		8 x 3/8" spring washers	0.40
	28/01/93	1/2 x pint grease	1.00
	29/01/93	Sundries	138.27

	M T:		2903.81

	Ttl:		2903.81

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	10/12/92	Clean up front suspension mounting pin cross bar (damaged when removing old pins). Etch prime. Spray black. Using portapower, fit cross bar and oil tank straps. Fit leaf spring mounting pins and tighten. RH pin bent on tightening. Speak with suppliers and remove pin for return.	8.0	CH	8.0
	21/12/92	Commence clean up of exhaust system (severely corroded).	3.0	CH	3.0
	22/12/92	Continuation to finish off polishing up exhaust system. Locate parts for fuel tank sender assembly. Examine components for serviceability. Check rheostat for serviceability.	8.5	CH	8.5
	24/12/92	Speak with suppliers of spring pins.	0.5	CH	0.5
	31/12/92	Prepare bottom half of engine check pistons and white metaling of bearings.	8.0	CH	8.0
	M T:				28.0
	Ttl:				28.0

Report Of Part Details.

Job	Date	Part	Price
A03	07/12/92	To manufacture 12 x bronze bushes	199.00
		Re-thread tube and weld and re-thread pin	27.00
	21/12/92	1 x Strip'n clean	5.51
		1 x soft pad grinder disc	8.44
	22/12/92	1 x Strip'n clean	5.51
	31/12/92	Sundries	28.52
		Set of special pistons and bearings.	325.00
M T:			598.98
Ttl:			598.98

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Unit	Labour Hours Chargeable
A03	02/11/92	Second coat of paint to front axle and components.	0.5	CH	0.5
	03/11/92	Fit and drill for lubrication - leaf spring bushes. Paint leaf springs with chassis black.	3.5	CH	3.5
	04/11/92	Commence refit of suspension leaf springs and adjustment of shackles and alignment of springs,preparing of adjustment shims.	8.0	CH	8.0
	05/11/92	Paint suspension fittings. Complete fitting of RHR suspension leaf spring and adjustment of shims. Refit brake cable and mud guard. (Problems were experienced in fitting this leaf spring.)	6.0	CH	6.0
	06/11/92	Fit and adjust LH rear leaf spring and hangers. Remove securing pin and heat to loosen RHF suspension leaf spring.(Very difficult due to bent pin and corrosion.) Remove mounting pin. Speak with supplier reference new pin.	8.0	CH	8.0
	09/11/92	Drain differential oil. Remove LHF suspension mounting pin and cross bar. Clean up pin and cross bar.	2.5	CH	2.5
	M T:				28.5
	Ttl:				28.5

Report Of Part Details.

Job	Date	Part	Price
A03	05/11/92	1/4 x ltr. chassis black	7.00
	09/11/92	To manufacture king pins and bushes	350.00
	25/11/92	Carriage	2.00
		2 x Front spring hanger/chassis pins (LEW1220)	151.00
	30/11/92	Sundries	56.17
		Machining of cylinder head.	255.75
		Regrind crankshaft.	147.20
		Machining of cylinder block.	210.57

	M T:		1179.69

	Ttl:		1179.69

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	12/10/92	Remove RHR wheel arch assembly. Disconnect and remove RHR shock absorber. Strip assembly. Check operation of diaphragm and condition of discs. Refit. Repeat operation for LHR.	8.50	CH	8.50
	13/10/92	Enlarge wiring diagram. Transfer details from original to enlargement. Check routing on car with diagram (Diagram is referred to as "Typical"). Front suspension leaf spring bush build up. Turn down 4 x bushes on lathe. Fit bushes to springs. Fit 1 x swinging shackle. Clean front axle components prior to build up. Fit 4 x bushes to rear swinging shackles.	8.25	CH	8.25
	14/10/92	Submit bushes for manufacture. Fit RHR front mounting pin (leaf spring). Collect and sort spares for front axle. Drive king pins out of stud axles. Assemble hubs to axle and insert king pins. Gauge and adjust LH king pin bearing shim.	9.00	CH	9.00
	15/10/92	Adjust RH king pin shim (continuation to follow). Speak with Aston parts department reference shim adjustment.	7.50	CH	7.50
	22/10/92	Remove both king pins. Clamp/pinch bolt grooves - too large. Fill grooves with weld. File off worst and turn down on lathe remainder to original dimensions. Test and adjust by fitting and removing until correct.	8.75	CH	8.75
	23/10/92	Strip and clean front axle assembly and stub axles. Strip and clean king pin caps and steering arm. Etch paint all items.	8.50	CH	8.50
	28/10/92	Continue work to front suspension.	8.00	CH	8.00
	M T:				58.50
	Ttl:				58.50

Report Of Part Details.

Job	Date	Part	Price
A03	13/10/92	Enlarged photocopy of diagram	0.10
	23/10/92	2 x strip'n clean discs	11.02
	29/10/92	1/2 x ltr.Spectrum Green paint	15.21
	31/10/92	Sundries	1.32
M T:			27.65
Ttl:			27.65

Report Of Job Details.

Job	Date	Labour Details	Labour hours	Init	Labour Hours Chargeable
A03	03/09/92	Assist with cleaning of louvres and operating mechanism. Assemble parts associated with radiator. Thoroughly clean louvres and operatin mechanism. Fit end cap to operating thermostat and fit loosely into position. Line up and fit louvre pins into radiator bottom brackets, locate top and secure. Manufacture outer louvre pivot brackets x 2 (old brackets corroded and weak). Fit brackets test and adjust. Manufacture spring anchor mechanism and fit springs. Connect operating mechanism to/Cont..	9	CC CH	4.5
		Cont./ louvre controls. Secure all fixings. Adjust thermostate basic setting, check manual operation. Fit radiator cowling, fit thermal bulb adaptor.	9	CH	9.0
	04/09/92	Assist CH with work on radiator louvre mechanism. Remove cowling,remove upper and lower fixing points,prepare template for fixing points,mark out and refit fixing points.Refit cowling,check operation of mechanism.	8 9	CC CH	4.0 9.0
	07/09/92	Assist CH on radiator assembly. Manufacture test rig to test louvre operating mechanism,re-adjust thermostat basic setting.	8 8	CC CH	4.0 8.0
	09/09/92	Cleaning up various suspension and brake components.	8	CC	4.0
	10/09/92	Continue cleaning up parts.	8	CC	4.0
	11/09/92	Continue cleaning parts.	8	CC	4.0
	M T:				50.5
	Ttl:				50.5

Report Of Part Details.

Job	Date	Part	Price
A03	03/09/92	2 brazing rods	1.00
		2 x 3/16 x 1 set screw	0.20
		4 x 3/16 UNF plain nuts	0.20
	11/09/92	Degreaser.	5.50
	29/09/92	Further welding on cylinder block components.	125.00
	30/09/92	Sundries	6.60
	M T:		138.50
	Ttl:		138.50

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	28/05/92	Assist to get car in to workshop. Start to list the parts and store on shelf.	2.0	TC	2.0
	29/05/92	Continue listing and putting parts away. Check inventory, and write up.	3.5	TC	3.5
	M T:				5.5
	Ttl:				5.5

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	01/06/92	Remove bonnet, radiator support bars and coolant hoses from engine to radiator. Remove coolant pump. Remove radiator assembly. Remove engine breather pipe, tacho drive and rocker cover assembly. Check serviceability of thermal bulb and tacho (both good). Disconnect carburettors. Remove two fuel pumps. Remove inlet manifold. Disconnect and remove two batteries. Clean out tool boxes.	9.00	CH	9.00
	02/06/92	Strip radiator chrome cover and louvre gear. Remove drain tap and damaged RH coolant manifold. Disconnect and remove dynamo. Disconnect oil pipes and remove oil pumps. Remove engine and transmission lower protection plates. Remove exhaust down pipes and exhaust manifolds. Remove starter motor. Remove 8 rockers and cam shaft carrier assembly.	8.75	CH	8.75
	03/06/92	Remove speedo cable and loosen head. Disconnect propshaft and wire up U/J. Remove gearbox gear toner assembly and fit cover plate. Remove oil filter bypass pipe. Remove engine and gearbox mounting bolts. Lift engine and gearbox from car. Remove gearbox assembly. Remove head and move engine on to work bench. Remove 20 studs, oil filter and pipe, RHF mtg, oil gallery and studs, switch and flywheel, loosen and remove timing cover. (Contd.)Remove gear wheels, timing chain and gear, magneto assembly and sump. Assist C.H. to get engine out.	8.75	CH	8.75
	04/06/92	Remove timing chain rubbing block in head. Lay out all items for photograph. Label up remaining items and store. Make inventory of box 3. Clean up components and assist Hurleys to load van. Clean up remaining components and test and adjust as necessary individual items.	0.50	IC	0.50
	05/06/92	Remove timing chain rubbing block in head. Lay out all items for photograph. Label up remaining items and store. Make inventory of box 3. Clean up components and assist Hurleys to load van. Clean up remaining components and test and adjust as necessary individual items.	8.75	CH	8.75
	05/06/92	Strip and inspect clutch components. Test and inspect starter motor. Test and inspect dynamo. Strip, free off, clean and service 1 x carburettor. Strip, test and adjust magneto.	8.50	CH	8.50
	09/06/92	Rebuild rear carburettor. Strip and service front carburettor. Remove oil tank and pipes. Drain old oil. Clean tank and pipes. Strip and service fuel pumps. Investigate both pumps in-operative. Test run both pumps. Remove corrosion. Clean up and paint. Lift car on to trestles. Strip and inspect LH front wheel station.	8.50	CH	8.50
	10/06/92	Steam clean off chassis and suspension. Remove front wings, brake drums, hubs and back plates. Remove axle - both king pins and bushes worn. Remove front suspension - all bushes and pins worn.	8.00	CH	8.00
	11/06/92	Made up inventory for box 4 - suspension parts (front). Remove all stub axle king pins and bushes using Portapress. Cleaned up stub axles, examining parts for wear and serviceability. Remove both rear leaf springs - bushes and pins worn, RH front pivot pin worn. Remove RH pivot pin. Strip and examine rear brakes.	7.75	CH	7.75
	12/06/92	Cleaned up all suspension components. Removed 12 x leaf springs and shackle bushes. Examine suspension components for wear. Remove front leaf spring chassis mounting brackets. Manufacture felt seal for LH brake cable. Fit cable guide to cable and secure to chassis. Strip and service telecontrol unit. Fit to dashboard bracket and pipe. Fit telecontrol pressure gauge.	8.50	CH	8.50
	15/06/92	Fit RH brake cable guide housing. Fit rear brake return springs. Clean up and fit brake cable adjusters (rear). Lubricate all points. Remove old (blocked) telecontrol hydraulic pipe. Manufacture and fit new pipe. Fit rear light assemblies. Trace and label wiring.	8.75	CH	8.75
	17/06/92	Assist C.H. with wiring loom.	0.50	IP	0.50

Job	Date	Labour Details	Labour Hours	Unit	Labour Hours Chargeable
A03	17/06/92	Remove fuel tank and empty debris. Fit sender wiring into integral piping and refit assembly. Strip headlamps. Check wiring and connections. Rebuild and test. Check and trace front vehicle wiring. Label, list and chase spares. Refit brake pedal linkage to cross bar. Free off brake light switch. Clean and refit return spring. Clean fuel tank filler cap lock bar threads and fit cap to tank.	8.00	CH	8.00
	25/06/92	Take off wheel dolly.	0.50	DR	0.50
	M T:				94.75
	Ttl:				94.75

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	Init	Labour Hours Chargeable
A03	20/07/92	Continue checking wiring loom,check for continuity,check connections.	8.00	CH	8.00
	21/07/92	Continue with checking wiring loom,and suspension and brake components.	9.00	CH	9.00
	22/07/92	Checking instruments and controls,repairng various connections.	4.00	CH	4.00
	23/07/92	Take engine block to Devizes for repair.	2.00	CH	2.00
	30/07/92	Move parts.	0.75	CC	0.00
	31/07/92	Talk through work to be carried out with customer and sort spares brought in for repair and fitting and for sale if required,sort suspension items for machining prepare instructions for machine shop.	4.00	CH	4.00

	M T:				27.00

	Ttl:				27.00

Report Of Job Details.

Job	Date	Labour Details	Labour Hours	init	Labour Hours Chargeable
A03	26/08/92	Carry out complete check of cylinder block after repair,check all dimensions.	8	CH	8
	27/08/92	Finish checking block prepare instructions for machine shop.	4	CH	4
	M T:				12
	Ttl:				12

Report Of Part Details.

Job	Date	Part	Price
A03	28/05/92	Collection of car from Fairford, Glos.	80.25
	M T:		80.25
Ttl:			80.25

Report Of Part Details.

Job	Date	Part	Price
A03	10/06/92	1 pint x Quill Detergent for power cleaner	1.05
		4 x Plugs (W4)	7.60
	15/06/92	91" x 3/16" Cupro/nickel brake pipe	8.49
		4 x 5/16" bsf plain nuts	0.20
		4 x 5/16" spring washers	0.20
	26/06/92	1 x F/R spring hanger/chassis pin & nut	62.77
		1 x Clutch cover	80.60
		1 x Clutch release bearing	13.35
		1 x Clutch centre plate	74.28
		16 x Spring eye bushes	32.40
		Postage and packing	10.00
		4 x Silentbloc bushes	47.97
		1 x Top radiator outlet	50.62
		1 x Bottom radiator outlet	22.21
		2 x Exhaust manifold extension gaskets	2.88
		1 x Rocker plate gasket	2.25
		1 x Rocker box gasket	3.22
		2 x Exhaust manifold gaskets	11.64
		Owner's handbook	15.00
	30/06/92	Sundries	22.33

	M T:		469.06

	Ttl:		469.06

Report Of Part Details.

Job	Date	Part	Price
A03	06/07/92	2 x Original type Batteries	75.30
		Carriage for batteries	7.50
	24/07/92	Repair and overhaul of springs	120.00
	31/07/92	Strip, clean and repair and rebuild dynamo	236.85
		Sundries	21.98
	M T:		461.63
Ttl:			461.63

Report Of Part Details.

Job	Date	Part	Price
A03	07/08/92	Rebuild radiator to original specification	1164.00
	25/08/92	Welding of cylinder block	136.00
	28/08/92	Sundries	65.00
M T:			1365.00
Ttl:			1365.00